



Improved thermostable α -amylase activity of *Bacillus amyloliquefaciens* by low-energy ion implantation

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ABSTRACT. Thermostable α -amylase is of great importance in the starch fermentation industry; it is extensively used in the manufacture of beverages, baby foods, medicines, and pharmaceuticals. *Bacillus amyloliquefaciens* produces thermostable α -amylase; however, production of thermostable α -amylase is limited. Ion-beam implantation is an effective method for mutation breeding in microbes. We conducted ion-beam implantation experiments using two different ions, Ar⁺ and N⁺, to determine the survival rate of and dose effect on a high α -amylase activity strain of *B. amyloliquefaciens* that had been isolated from soil samples. N⁺ implantation resulted in a higher survival rate than Ar⁺ implantation. The optimum implantation dose was 2.08×10^{15} ions/cm². Under this implantation condition, we obtained a thermally and genetically stable mutant α -amylase strain (RL-1) with high enzyme activity for degrading α -amylase. Compared to the parental strain (RL), the RL-1 strain had a 57.1% increase in α -amylase activity. We conclude that ion implantation in *B. amyloliquefaciens* can produce strains with increased production of thermostable α -amylase.

Key words: Ion implantation; *Bacillus amyloliquefaciens*; Thermostable α -amylase