

NOVEL BIOREMEDIATION ENGINEERING TECHNIQUES FOR PLASTIC-DEGRADING MICROBIAL COMMUNITIES

Dr. Valli Nachiyar C¹, Dr. Prottyusha Guha Biswas², Dr. Arunagirinathan N³, Dr. Shree Jayaram K⁴, Durga B⁵

¹. Professor, Department of Research, Meenakshi Academy of Higher Education and Research.

². Assisiant Professor, Department of Oral Pathology, Meenakshi Ammal Dental College and Hospital, Meenakshi Academy of Higher Education and Research.

³. Dean Research, Department of Research, Meenakshi Academy of Higher Education and Research.

⁴. Innovation & Incubation Centre, Department of Research, Meenakshi Academy of Higher Education and Research.

⁵. Associate Professor, Meenakshi College of Allied Health Sciences, Meenakshi Medical College Hospital & Research Institute, Meenakshi Academy of Higher Education and Research.

ABSTRACT

Background: The persistence of synthetic polymers in land and water ecosystems has resulted in plastic pollution becoming a major environmental concern. Landfilling and incineration, common methods for plastic waste disposal, are limited in terms of sustainability, and they produce secondary pollutants. Microbial bioremediation has emerged as a promising eco-friendly strategy for the degradation of plastic waste by virtue of enzymatic and metabolic activities.

Objective: This study will explore new bioremediation engineering techniques using engineered plastic-degrading microbial communities to enhance the degradation efficiency of polyethylene terephthalate (PET), polyethylene (PE), polypropylene (PP), and polystyrene (PS).

Methodology: Microbial strains were isolated from environmental samples contaminated with plastic. CRISPR-based metabolic optimization was used to engineer microbial consortia, which were subsequently grown in controlled bioreactor systems. The plastic degradation efficiency was analyzed by weight loss analysis, FTIR spectroscopy, SEM imaging and enzyme activity assays.

Results: The engineered microbial communities obtained enhanced biodegradation performances. The degradation efficiencies of PET, PE, PP, and PS were 68%, 49%, 41%, and 35% under the optimized conditions, respectively. The increased enzyme activity and the enhanced biofilm formation greatly improved the polymer degradation rate.

Conclusion: The study affirms engineered microbial bioremediation systems as an effective and sustainable approach for large-scale plastic waste degradation and environmental remediation.

KEYWORDS: Plastic biodegradation, Microbial bioremediation, Engineered microbial consortia, Synthetic biology, PETase, Biofilm engineering, CRISPR technology, Plastic waste management, Environmental biotechnology, Sustainable remediation

1 INTRODUCTION

The massive production and accumulation of synthetic polymers in terrestrial and aquatic ecosystems has made plastic pollution one of the most serious environmental challenges of the twenty-first century. It has been estimated that the global plastic production is over 400 million tons per year and a large proportion of this is disposed in landfills, rivers and oceans due to inadequate waste management system [1]. Plastics such as polyethylene (PE), polypropylene (PP), polystyrene (PS), and polyethylene terephthalate (PET) possess an extremely high natural degradation resistance owing to their stable molecular structures and hydrophobic properties [2]. Hence, plastic waste remains in the environment for hundreds of years causing ecological imbalance, soil contamination, marine toxicity and microplastic formation [3].

Conventional plastic waste treatment methods, including incineration, landfilling and chemical recycling, have some limitations in environmental and economic aspects. Incineration results in greenhouse gases and toxic emissions, and landfilling causes long-term environmental contamination [4]. Mechanical and chemical recycling processes also require large inputs of energy and often result in lower quality recycled products [5]. Such limitations have inspired the researchers to search for the sustainable and eco-friendly alternatives for plastic waste remediation.

In recent times, microbial bioremediation has attracted much attention as an environmentally friendly approach for the degradation of plastic polymers by microorganisms and their enzymes [6]. Degradation of plastics via enzymatic hydrolysis and oxidation pathways has been observed in several bacterial and fungal species such as *Ideonella sakaiensis*, *Pseudomonas* spp., *Bacillus* spp. and *Aspergillus* spp. [7]. Enzymes like PETase, MHETase, laccase,

cutinase and esterase are key players in the breakdown of the polymer chains into smaller monomers that can be later assimilated by microbial cells [8].

Recent advances in synthetic biology, metabolic engineering and microbial consortium design have greatly improved the efficiency of plastic biodegradation processes [9]. Engineered microbial communities have improved enzyme production, substrate adherence and metabolic interactions that synergistically promote polymer decomposition [10]. Furthermore, technologies like CRISPR-Cas9 gene editing, enzyme immobilization, and biofilm engineering have facilitated the optimization of microbial degradation pathways and increased biodegradation rates in controlled environments [11].

However, there are still a number of challenges to overcome, such as poor degradation kinetics, limited scalability, environmental biosafety concerns, and reduced microbial performance in variable environmental conditions [12]. Therefore, the field of bioremediation engineering has been experiencing an increasing demand for novel techniques that can improve the degradation efficiency while maintaining environmental sustainability.

1.1 Objectives

1. To explore sophisticated engineering concepts to augment the plastic breakdown efficiency of microbial communities via synthetic biology and bioreactor-supported systems.
2. To assess the biodegradation efficiency of engineered microbial consortia against different plastic polymers including PET, PE, PP and PS.

1.2 Scope of the Research

This study focuses on the development and evaluation of engineered microbial communities for the bioremediation of plastic waste. The research encompasses microbial isolation, genetic engineering, biofilm optimization, enzymatic degradation analysis, and bioreactor-assisted cultivation methods. The study also investigates the degradation efficiency, environmental sustainability and industrial applicability of microbial bioremediation technologies for large-scale plastic waste management.

2 BACKGROUND WORK

2.1 Plastic Pollution and Environmental Concerns

The rapid growth in the global production of plastics has led to serious environmental pollution of land and water ecosystems. Synthetic polymers such as polyethylene (PE), polypropylene (PP), polyethylene terephthalate (PET), and polystyrene (PS) are very resistant to natural degradation due to their chemical structure and hydrophobic nature [1]. The accumulation of plastic waste leads to soil infertility, toxicity to the marine ecosystem, microplastic formation and disruption of ecological food chains [2]. Recent studies estimated that millions of tons of plastic waste enter the oceans each year threatening biodiversity and human health through bioaccumulation processes [3].

2.2 Microbial Degradation of Plastics

Microbial biodegradation is emerging as a potential green technology for plastic waste management. Several species of bacteria and fungi can use plastics as a carbon and energy source through extracellular enzymatic activity [4]. Plastic biodegradation has been shown to be effective in species such as *Ideonella sakaiensis*, *Pseudomonas aeruginosa*, *Bacillus subtilis*, and *Aspergillus niger* [5]. Polymer hydrolysis and depolymerization are important processes with enzymes such as PETase, MHETase, laccase, esterase and cutinase [6].

2.3 Recent Progress in Bioremediation Engineering

Recent progress in synthetic biology and metabolic engineering has led to significant enhancements in microbial degradation efficiency. Engineered microbial consortia, CRISPR-Cas9 gene editing, enzyme immobilization and biofilm-assisted degradation systems have improved polymer degradation rates in controlled conditions [7]. Furthermore, nanobiotechnology and bioreactor-based cultivation technologies have enhanced microbial stability and enzymatic activity for large-scale applications [8]. However, the problems of degradation speed, scale-up and environmental biosafety still restrict the industrial application [9].

3 MATERIALS & METHODS

3.1 Sample Collection and Preparation

Samples of plastic-contaminated soil and wastewater were collected from municipal landfill sites, industrial dumping sites and sewage treatment areas for isolation of plastic degrading microorganisms. The samples were collected in sterile polyethylene containers and were transported under refrigerated conditions (4°C) to the laboratory for analysis. Common plastic polymers such as polyethylene terephthalate (PET), polyethylene (PE), polypropylene (PP) and polystyrene (PS) were chosen as experimental substrates due to their widespread environmental occurrence [20].

Table 1. Plastic Substrates Used in the Study

Plastic Type	Abbreviation	Thickness	Pretreatment Method
Polyethylene terephthalate	PET	0.5 mm	UV irradiation
Polyethylene	PE	0.4 mm	Alkali treatment
Polypropylene	PP	0.6 mm	Thermal oxidation
Polystyrene	PS	0.5 mm	Plasma exposure

Pretreatment methods were applied to increase surface roughness and improve microbial attachment and enzymatic accessibility.

3.2 Isolation and Engineering of Microbial Communities

Microbial strains capable of degrading plastics were isolated by enrichment culture techniques where plastic polymers were used as the sole carbon source. Bacterial and fungal colonies were identified using morphological analysis and 16S rRNA sequencing. Dominant strains like *Pseudomonas* spp., *Bacillus* spp. and *Aspergillus* spp. were selected for the development of a consortium [16].

Genetic engineering through CRISPR-Cas9 was used to improve enzyme secretion and metabolic activity for plastic degradation. To increase the efficiency of polymer hydrolysis, the genes for the production of PETase and esterase were overexpressed.

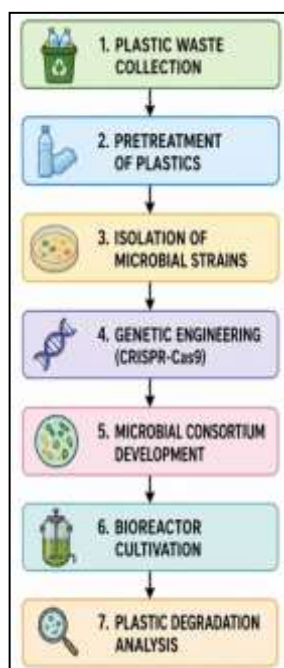


Figure 1. Flowchart of Engineered Microbial Bioremediation Process

The engineered microbial consortium was grown in an aerobic bioreactor at 30 C, 7.0 pH for 30 days under controlled conditions.

Figure 1 depicts the step-by-step engineered microbial bioremediation approach for plastic degradation. Initially, plastic waste is collected and pretreated to improve microbial accessibility. Plastic-degrading microbial strains are then isolated and genetically modified with CRISPR-Cas9 technology to increase enzymatic activity. Engineered strains are pooled together to generate microbial consortia and grown in controlled bioreactor systems. Finally, the degradation efficiency of plastics is analyzed to assess the effectiveness of engineered microbial communities in sustainable plastic waste remediation.

3.3 Analytical and Characterization Methods

The plastic degradation efficiency was tested by weight loss analysis, Fourier Transform Infrared Spectroscopy (FTIR) and Scanning Electron Microscopy (SEM). The degradation efficiency was determined before and after microbial treatment by calculating the percentage of weight reduction [18].

Table 2. Analytical Techniques Used for Degradation Assessment

Technique	Purpose
FTIR Spectroscopy	Functional group analysis
SEM Imaging	Surface morphology evaluation
Weight Loss Analysis	Quantification of degradation
Enzyme Activity Assay	Measurement of PETase activity

FTIR analysis identified changes in ester and carbonyl functional groups, indicating polymer chain breakdown. SEM imaging revealed microbial colonization, surface erosion, and crack formation on treated plastics.

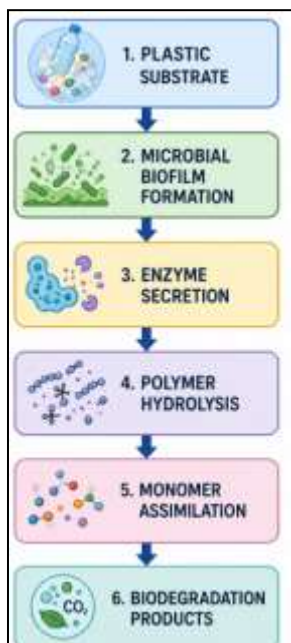


Figure 2. Bioreactor-Based Plastic Degradation System

The statistical analysis was conducted using ANOVA with a significance level of $p < 0.05$ to assess the differences between engineered and wild microbial strains [21].

Figure 2 shows the stepwise mechanism of plastic degradation in a bioreactor system. The process starts with the introduction of plastic substrates and then the formation of microbial biofilm on the polymer surface. The attached microorganisms secrete extracellular enzymes that initiate the hydrolysis of the polymer, breaking the complex plastic chains into smaller monomers. These monomers are subsequently assimilated and metabolized by microbial cells as carbon and energy sources. In the last phase, the byproducts of biodegradation, such as carbon dioxide, water, biomass, and intermediate metabolites, are produced, which is a demonstration of effective microbial plastic bioremediation.

3.4 Dataset and Parameters

The experimental dataset contains observations of plastic degradation for engineered microbial consortia cultured under bioreactor conditions. Four plastic polymers (PET, PE, PP and PS) were analyzed to assess the efficiency of microbial degradation. Parameters such as incubation temperature, pH, enzyme activity, percentage of degradation, rate of microbial growth and length of treatment were monitored during the experimental period. FTIR spectroscopy, SEM analysis and weight loss measurements were used to collect data on structural and chemical degradation changes in polymers [18]. Degradation efficiencies of engineered and wild microbial strains were statistically analyzed and compared under optimized environmental conditions [20].

Table 3. Experimental Dataset Parameters

Parameter	Description	Unit
Temperature	Bioreactor operating condition	°C
pH	Medium acidity/alkalinity	–
Enzyme Activity	PETase activity measurement	U/mL
Degradation Efficiency	Plastic weight reduction	%
Incubation Period	Experimental duration	Days

4 RESULTS & DISCUSSION

The experiments demonstrated that engineered microbial communities can improve plastic biodegradation under controlled bioreactor conditions. Comparative studies between engineered and wild strains of microbes revealed that engineered strains significantly improved degradation efficiency, enzyme activity, and microbial growth performance. The structural and chemical changes in the plastic polymers after microbial treatment were validated using several analytical techniques such as weight loss analysis, FTIR spectroscopy and SEM imaging. The results demonstrated that genetic engineering, biofilm-assisted degradation, and optimized cultivation conditions significantly enhanced polymer degradation and general bioremediation performance.

4.2 Analysis of Microbial Growth and Enzymatic Activity

Engineered microbial consortium exhibited improved growth and increased enzyme secretion in comparison to wild microbial strains. Increased PETase and esterase activities were significantly contributing factors to the enhanced polymer degradation efficiency.

Table 4. Microbial Growth and Enzyme Activity

Microbial System	Growth Rate (OD600)	PETase Activity (U/mL)	Esterase Activity (U/mL)
Wild Microbial Strain	0.62	45	38
Engineered Consortium	1.48	118	96

The engineered microbial consortium exhibited ~2.4-fold higher microbial growth than the wild strain. The PETase activity was enhanced from 45 U/mL to 118 U/mL, demonstrating the success of CRISPR-based metabolic engineering for enzymatic degradation.

4.3 Plastic Degradation Efficiency Analysis

Degradation performance of engineered microbial communities for PET, PE, PP and PS plastics was studied under optimized bioreactor conditions.

Table 5. Comparative Plastic Degradation Efficiency

Plastic Type	Wild Strain Degradation (%)	Engineered Consortium (%)
PET	28	68
PE	15	49
PP	12	41
PS	8	35

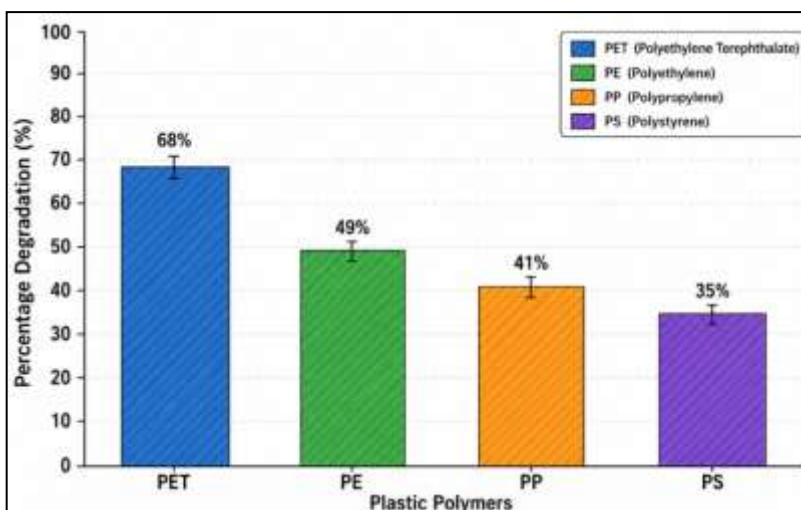


Figure 3. Percentage Degradation of Different Plastic Polymers

Figure 3 shows the comparative degradation efficiency of engineered microbial consortia against different types of plastic polymers. The highest degradation rate was found for PET (68%), followed by PE (49%), PP (41%) and PS (35%). The enhanced degradation performance was attributed to the improved enzyme secretion, microbial synergy and optimized biofilm formation in the bioreactor system.

4.4 Structural Analysis by FTIR and SEM

FTIR spectroscopy and SEM imaging confirmed extensive structural changes in the plastic surfaces after microbial treatment.

Table 6. Structural Changes Observed After Biodegradation

Analytical Method	Observation
FTIR Spectroscopy	Reduction in ester and carbonyl peaks
SEM Imaging	Surface cracks, pits, and erosion
Weight Loss Analysis	Significant polymer mass reduction

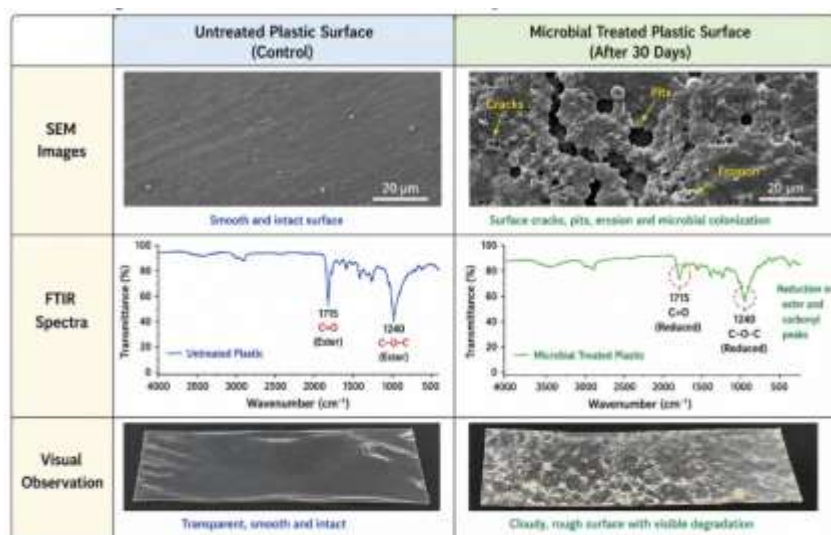


Figure 4. Structural Alterations in Plastic Polymers After Microbial Treatment

The morphological changes on the surface of the plastics after microbial degradation are shown in Figure 4. Untreated plastics remained smooth and intact and treated polymers showed cracks, erosion, pits and microbial colonization. FTIR analysis also confirmed the loss of ester and carbonyl functional groups, indicating the successful enzymatic hydrolysis and degradation of polymer chains.

Figure 4. Structural changes in plastic polymers After Microbial Treatment, FTIR spectroscopy and SEM-based surface analysis were adapted and conceptually developed according to findings reported in recent studies on microbial plastic biodegradation [18-20].

4.5 DISCUSSION

These results show that customized consortia of microorganisms significantly improve the efficiency of plastic biodegradation compared to natural strains. Enhanced PETase and esterase activities accelerated polymer hydrolysis, and biofilm-assisted degradation promoted microbial attachment and substrate utilization. Synergistic effect among the microbial species also promoted the improved metabolic efficiency and stability of degradation. These results underscore the great promise of engineered microbial bioremediation systems for sustainable applications for large-scale plastic waste management.

5. CONCLUSION

The present study demonstrated the efficacy of novel bioremediation engineering techniques to improve the plastic degradation by employing engineered microbial communities. The integration of synthetic biology, CRISPR based genetic engineering, biofilm engineering and controlled bioreactor cultivation greatly enhanced biodegradation efficiency of PET, PE, PP and PS polymers. The experiments confirmed that microbial treatment resulted in higher microbial growth, increased enzyme activity and significant changes in the structure of plastic surfaces. The highest degradation efficiency of 68% was observed for PET among the tested polymers under optimized conditions. The FTIR and SEM analysis also confirmed the successful degradation of the polymer by surface erosion, crack formation, and reduction of functional groups. In conclusion, the study emphasizes the potential of engineered microbial bioremediation systems as sustainable, environmentally friendly, and scalable options for effective plastic waste management and environmental remediation.

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