

GREEN SYNTHESIS OF MULTISCALE POLYMERIC (STARCH/PVA/CUO-NPS) ELECTROSPUN NANOFIBERS FROM *ECTOCARPALES* (MARINE MACROALGAE) EXTRACT: PHYSICOCHEMICAL CHARACTERIZATION AND WOUND HEALING ASSESSMENT ON HACAT CELLS

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ABSTRACT

This study developed novel starch/polyvinyl alcohol (PVA) electrospun nanofibers incorporated with copper oxide nanoparticles (CuO NPs) synthesized via an eco-friendly ultrasound-assisted method using *Ectocarpales* marine macroalgae extract. The physicochemical properties of the nanoparticles and nanoscaffolds were systematically characterized. UV-Vis spectroscopy confirmed the formation of CuO NPs, exhibiting a characteristic absorption edge at 200 nm, while Fourier-transform infrared spectroscopy (FTIR) analysis revealed functional groups from algal biomolecules and Cu–O bonding. X-ray diffraction (XRD) patterns confirmed the monoclinic tenorite phase of CuO NPs, whereas the nanoscaffolds displayed semi-crystalline polymer structures with embedded nanoparticles. Scanning electron microscopy (SEM) imaging showed uniform, bead-free nanofibers with well-dispersed CuO NPs. Thermogravimetric analysis (TGA) demonstrated enhanced thermal stability, with a residual mass of 31.102% attributed to CuO. Dynamic light scattering (DLS) and zeta potential analysis indicated moderate polydispersity (PDI: 0.475) and a positive surface charge (+14.03 mV), suggesting colloidal stability. The wound healing potential was evaluated using a scratch assay on HaCaT keratinocytes. The starch/PVA/CuO-NP nanoscaffolds exhibited superior cell migration, achieving 99.517% wound closure at 100 µg/mL, outperforming both CuO NPs (87.517%) and algal extract (73.517%). These findings highlight the scaffold's exceptional wound healing efficacy, attributed to its nanofibrous structure and bioactive CuO NPs, making it a promising candidate for advanced wound care applications.

KEYWORDS: *Ectocarpales*, Green synthesis, CuO nanoparticles, Starch/PVA/CuO-NPs nanoscaffolds, Wound healing.

1. INTRODUCTION

The increasing demand for advanced wound dressings that promote rapid healing and prevent infections has catalyzed intensive research into bioactive nanomaterials with multifunctional properties [1]. Chronic wounds and burns, often complicated by microbial colonization and delayed tissue regeneration, present a significant clinical challenge worldwide, resulting in increased healthcare costs and patient morbidity [2]. Traditional wound care materials such as gauzes and bandages frequently lack the ability to provide an ideal microenvironment for tissue repair, including moisture retention, antimicrobial protection, and support for cellular proliferation [3]. Hence, the development of innovative biomaterials capable of enhancing the wound healing cascade is critical to improving patient outcomes [4].

Nanotechnology has emerged as a transformative approach in the biomedical field, enabling the design of nanoscale materials that mimic the extracellular matrix (ECM), offer controlled release of therapeutic agents, and exhibit inherent antimicrobial activity [5]. Among these, electrospun nanofibers have gained prominence due to their high surface area-to-volume ratio, porous architecture, and excellent mechanical flexibility, which collectively facilitate oxygen permeability, fluid absorption, and cell attachment [6]. Incorporation of biopolymers like starch and synthetic polymers such as polyvinyl alcohol (PVA) into electrospun mats allows for tuning of physicochemical and biological properties, making these materials suitable scaffolds for wound healing applications.

Starch, a naturally abundant polysaccharide derived from plants, is biodegradable, biocompatible, and possesses inherent film-forming ability [7]. However, its mechanical weakness and poor processability limit standalone applications [8]. To address these drawbacks, starch is often blended with synthetic polymers such as PVA, which provides enhanced mechanical strength, thermal stability, and ease of electrospinning [9]. This synergistic combination can yield nanofibrous

scaffolds with desirable structural integrity and biofunctionality suitable for skin tissue engineering [10]. Furthermore, embedding nanoparticles within these fibers introduces additional functionalities, such as antimicrobial effects and promotion of cellular regeneration, crucial for accelerating wound closure [11].

Copper oxide nanoparticles (CuO NPs) have attracted significant attention in recent years due to their potent antimicrobial, anti-inflammatory, and angiogenic properties, which are beneficial in wound management [12]. CuO NPs exhibit broad-spectrum antimicrobial activity against common pathogens like *Staphylococcus aureus* and *Pseudomonas aeruginosa*, bacteria frequently implicated in wound infections [13]. Moreover, copper ions are known to stimulate fibroblast proliferation and promote angiogenesis, thereby enhancing tissue repair [14]. Nonetheless, conventional chemical and physical methods for synthesizing CuO NPs often involve toxic reagents, high energy consumption, and generate hazardous byproducts, limiting their biomedical applicability [15].

In this context, green synthesis methods that utilize biological entities such as plant extracts, algae, or microorganisms have emerged as eco-friendly and sustainable alternatives for nanoparticle production [16]. These biological extracts contain diverse phytochemicals including polyphenols, flavonoids, proteins, and polysaccharides that can act as reducing and stabilizing agents during nanoparticle formation [17]. Marine macroalgae, especially brown algae from the order *Ectocarpales*, represent an underexplored but rich source of bioactive compounds suitable for green synthesis [18]. These seaweeds thrive in saline environments, accumulating unique secondary metabolites such as fucoidans, phlorotannins, and sulfated polysaccharides, which possess antioxidant, antimicrobial, and anti-inflammatory activities [19]. Utilizing extracts from *Ectocarpales* for CuO NP synthesis not only leverages the intrinsic biological activity of the algae but also aligns with sustainable and renewable material development [20].

The use of ultrasound-assisted extraction further enhances the yield and efficiency of phytochemical recovery from marine algae [21]. Ultrasonication promotes cell wall disruption and increases solvent penetration, leading to improved extraction of bioactive compounds in shorter durations with reduced solvent consumption [22]. Integrating ultrasound-assisted extraction with green nanoparticle synthesis provides a novel, rapid, and environmentally benign route to generate biologically functional CuO NPs [23].

Embedding green-synthesized CuO NPs into starch/PVA electrospun nanofibers offers a promising strategy to fabricate multifunctional wound dressings that combine the biocompatibility of the polymeric matrix with the antimicrobial and regenerative properties of nanoparticles [24]. Electrospinning allows uniform dispersion of CuO NPs within the nanofibrous scaffold, maintaining nanoscale fiber morphology and enhancing surface interactions with cells [25]. These hybrid nanofibers can serve as an effective barrier against microbial invasion, maintain a moist wound environment, and stimulate cellular migration and proliferation necessary for healing [26].

Although prior studies have reported on the synthesis of metal oxide nanoparticles using terrestrial plant extracts and their incorporation into polymeric matrices [27], the specific use of marine macroalgae from the *Ectocarpales* order for ultrasound-mediated green synthesis of CuO NPs remains scarcely explored. Furthermore, the fabrication of starch/PVA electrospun nanofibers embedded with such marine-derived CuO NPs and evaluation of their wound healing potential provides a novel contribution to the field of marine biopolymer-based nanomaterials for tissue engineering [28].

This study aims to bridge this knowledge gap by developing and characterizing starch/PVA electrospun nanofibers incorporated with CuO NPs synthesized via an ultrasound-assisted green method using *Ectocarpales* marine macroalgae extract. The physicochemical properties of the composite nanofibers, including morphology, crystallinity, thermal stability, and colloidal characteristics, are comprehensively investigated [29]. Moreover, the biological efficacy of these hybrid scaffolds is assessed using in vitro wound healing assays to evaluate their ability to promote keratinocyte migration and wound closure [30]. The findings are anticipated to contribute to the design of sustainable, biocompatible, and multifunctional nanofibrous wound dressings leveraging marine bioresources and green nanotechnology [31].

MATERIALS AND METHODS

2.1. Chemicals and materials

Marine brown algae from the *Ectocarpales* order were harvested along the Rameswaram coastline in Tamil Nadu, serving as a renewable biosource for the eco-friendly synthesis of CuO NPs. Copper (II) sulfate pentahydrate ($\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$, Sigma-Aldrich) was utilized as the precursor salt. PVA with an average molecular weight of 145,000 and commercially available starch were employed to fabricate electrospun nanofiber mats using a HOLMARC HO-NFES-040 electrospinning unit. All other solvents and reagents, sourced from Sigma-Aldrich and Merck, were of analytical grade and used without further purification. Analytical techniques included UV-visible spectroscopy, Fourier-transform infrared spectroscopy (FTIR), X-ray diffraction (XRD) using a Bruker D8 Advance, Scanning electron microscopy (SEM) via JEOL JSM-IT800, zeta potential analysis using a Malvern Zetasizer Ultra, and thermal analysis with a PerkinElmer Thermogravimetric analysis (TGA) 8000. Wound healing effects were assessed using standard evaluation protocols.

2.2. Collection and preparation of *Ectocarpales* algae

Brown algae from the *Ectocarpales* group were manually collected from the intertidal zone along the Rameswaram coast. To remove physical contaminants, samples were initially washed with tap water to eliminate sand and debris, followed by rinsing with distilled water for further purification. Approximately 100 g of cleaned algae were chopped into small fragments and subjected to shade drying at ambient temperature ($\sim 28^\circ\text{C}$) for 14 days. The dried algal material was ground into a fine powder using a mechanical grinder and stored in moisture-free airtight containers for subsequent use.

2.3. Ultrasound-assisted extraction of bioactive compounds

To extract phytochemicals, 2 g of algal powder was suspended in 50 mL of Milli-Q water in a sterilized beaker. This mixture was placed in a LABQUEST ultrasonic bath (Borosil; Serial No. 941032329018) at 60°C for 45 minutes.

Ultrasonication disrupted algal cell walls, enhancing the release of bioactive components. The solution was then filtered using Whatman No. 1 paper under sterile conditions. The resulting filtrate was either stored at 10°C for immediate use or freeze-dried to obtain a stable powdered extract for future applications[32, 33].

2.4. Green synthesis of CuO NPs

The algal extract functioned as both a reducing and stabilizing agent for synthesizing CuO NPs. A 0.1 M aqueous solution of $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ (50 mL) was combined with 10 mL of algal extract (prepared by dissolving 10 mg of lyophilized powder in 10 mL of Milli-Q water) in a 5:1 ratio. The mixture was stirred magnetically at 650 rpm and maintained at 60°C for 2 hours. The formation of nanoparticles was indicated by a color change from deep blue to bluish-green. The resultant solution was washed three times with double-distilled water to remove residual biomolecules and salts. Lyophilization for 48 hours yielded a fine CuO nanopowder for downstream applications[34].

2.5. Fabrication of starch/PVA nanofibers embedded with CuO NPs

To fabricate hybrid nanofibers, 15% (w/w) PVA was dissolved in distilled water under consistent heat and stirring. Once fully solubilized, 100 mg each of starch and synthesized CuO NPs were added and stirred at 50°C for 2.5 hours to ensure even dispersion. The polymer blend was transferred to a syringe equipped with a 0.84 mm needle and electrospun using a HOLMARC HO-NFES-040 system. The optimized conditions included an applied voltage of 11.5 kV, a nozzle-to-collector gap of 12.3 cm, and a flow rate of 0.4 mL/h. The nanofibers were collected on aluminum foil for 6–8 hours at ambient temperature, forming uniform fibrous mats[35-37].

2.6. Physicochemical characterization methods

2.6.1. UV-visible spectral analysis

A VIS SPEC V-730 spectrophotometer was employed to determine the optical absorption characteristics of the algal extract, CuO NPs, and composite nanofibers. Absorbance spectra were recorded from 200 to 800 nm, using deionized water as the blank reference[38].

2.6.2. FT-IR spectroscopic analysis

FT-IR spectra were acquired using a PerkinElmer Spectrum Two spectrometer in ATR mode, over a wavenumber range of 4000–400 cm^{-1} . The resolution was set at 4 cm^{-1} , and each spectrum was averaged over 64 scans to improve signal clarity and identify functional groups related to synthesis and scaffold structure[39].

2.6.3. XRD analysis

XRD was conducted on a Bruker D8 Advance diffractometer using $\text{CuK}\alpha$ radiation ($\lambda = 1.5406 \text{ \AA}$), operated at 40 kV and 40 mA. Data acquisition ranged from $2\theta = 5^\circ$ to 90° at a scan step size of 0.029649° , revealing crystalline structures within nanoparticles and composites[40].

2.6.4. SEM analysis

Surface morphology of CuO NPs and nanofiber mats was examined via a JEOL JSM-IT800 SEM. Prior to imaging, samples were gold-coated to enhance conductivity and resolution. SEM was used to analyze fiber uniformity, particle dispersion, and topographical features[41].

2.6.5. TGA

Thermal properties were evaluated using a PerkinElmer TGA 8000. Approximately 5 mg of each sample was heated from room temperature to 550°C at a rate of 15°C/min under a nitrogen atmosphere. Thermal stability and decomposition patterns were recorded[42].

2.6.6. Particle size and zeta potential analysis

A Malvern Zetasizer Ultra was employed to assess the hydrodynamic diameter and zeta potential of CuO NPs using dynamic and electrophoretic light scattering. These parameters provided insight into colloidal stability and particle dispersion[43]. All physicochemical data are available at Mendeley Data (DOI: 10.17632/m7jzmb7mr9.1).

2.7. Wound healing (scratch) assay

A scratch assay was performed to assess the migratory response of HaCaT keratinocyte cells after exposure to various test formulations, including algal extract, CuO NPs, and starch/PVA/CuO-NPs composite nanoscaffolds. Cells were cultured in 12-well plates at a seeding density of 2×10^5 cells per well using Dulbecco's Modified Eagle Medium (DMEM) supplemented with 10% fetal bovine serum (FBS) and 1% penicillin-streptomycin. Incubation was carried out at 37 °C in a humidified incubator with 5% CO_2 until a uniform monolayer formed. A sterile 200 μL pipette tip was employed to create a consistent linear scratch across the center of each well to mimic a wound. Following this, phosphate-buffered saline (PBS) was used to gently rinse the wells to eliminate detached cells. Cells were then treated with the designated test formulations—algal extract, CuO NPs, and starch/PVA/CuO-NPs nanoscaffolds—at varying concentrations (6.25, 12.5, 25, 50, and 100 $\mu\text{g/mL}$) in serum-free DMEM. Control wells without any treatment were included for comparison. Wound closure was documented at 0, 24, and 48 hours using an inverted phase-contrast microscope. The extent of cell migration across the scratched region was analyzed with ImageJ software, and the percentage of wound closure was calculated to evaluate the comparative healing potential of the treatments at different doses [44].

2.8. Statistical analysis

All experimental outcomes were statistically evaluated using SPSS version 25.0 and GraphPad Prism version 9.0. Data from triplicate trials were expressed as mean $\pm$ standard deviation. One-way ANOVA was used to determine statistical differences among groups, followed by post-hoc tests such as Tukey's or Dunnett's where relevant. A p-value < 0.05 was

deemed statistically significant. Correlations were analyzed using Pearson's coefficient. The Shapiro–Wilk test assessed normality; if violated, data underwent logarithmic transformation. All conclusions were drawn at a 95% confidence level to ensure robustness and reproducibility [45].

RESULTS

3.1. UV–visible spectroscopic characterization

The UV–Visible absorption profiles (Figure 1) of the *Ectocarpales* extract and the biosynthesized CuO NP were measured using a JASCO UV-VIS spectrophotometer (Model V-730) over the wavelength range of 200 to 800 nm, with deionized water as the blank. The algal extract displayed a broad absorption region between 200 and 400 nm, featuring a pronounced peak around 300 nm with an absorbance of 0.93687. This peak corresponds to π - π^* electronic transitions typically associated with phenolic compounds, flavonoids, and chlorophyll derivatives commonly present in marine algae. From 400 to 800 nm, the absorbance steadily decreased, indicating minimal light absorption in the visible spectrum, consistent with the limited extent of conjugated systems in the extract. Conversely, the CuO NPs exhibited a sharp absorption edge at 200 nm with an absorbance value of 0.53295, indicative of their intrinsic semiconductor bandgap and potential surface plasmon resonance effects. The absorbance decreased progressively at longer wavelengths, a characteristic feature of semiconductor nanomaterials. These distinct absorption patterns between the organic extract and the inorganic CuO NPs confirm their differing chemical compositions and validate the successful formation of CuO NPs with unique optical properties [45, 46].

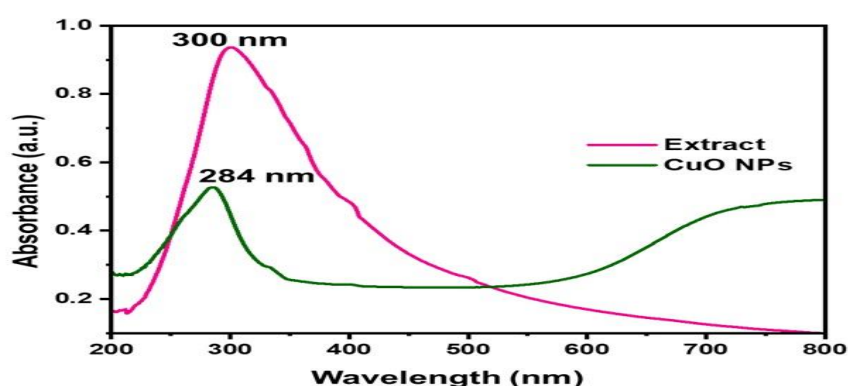


Figure 1. UV–Visible Spectroscopy analysis of algae extract and CuO NPs

3.2. FT-IR spectral analysis

FT-IR spectra (Figure 2) were recorded for CuO NPs and their nanoscaffold composites using a PerkinElmer Spectrum Two instrument with ATR mode over 4000 to 400 cm^{-1} , at 4 cm^{-1} resolution and 64 scans. The CuO NPs displayed major absorption bands at 3216 cm^{-1} attributed to O–H stretching vibrations from adsorbed water molecules, and a band near 1511 cm^{-1} likely associated with C=O stretching or aromatic ring vibrations. A distinct band at 860 cm^{-1} was assigned to Cu–O stretching, confirming the presence of copper oxide and residual organic groups from the green synthesis process. The nanoscaffold spectrum showed broader, more complex features with a prominent peak at 3298 cm^{-1} due to O–H and/or N–H stretching, typical for polymeric matrices. A band observed at 2107 cm^{-1} indicated the presence of C $\equiv$ N or conjugated C=C=N groups. The peaks at 1652 cm^{-1} and 1327 cm^{-1} corresponded to C=O stretching and O–H or C–N bending vibrations, respectively. Additional bands at 840 and 607 cm^{-1} suggested glycosidic bonds and interactions between the inorganic CuO and polymer chains. These spectral signatures confirm both the formation of CuO NPs and their successful embedding into the polymer scaffold [47–51].

3.3. XRD analysis

XRD patterns (Figure 3) for CuO NPs and nanoscaffolds were acquired using a Bruker D8 Advance diffractometer with CuK α radiation ($\lambda = 1.5406 \text{ \AA}$) at 40 kV and 40 mA. The scanning range was $2\theta = 5^\circ$ to 90° with a step size of 0.029649° . The CuO NPs exhibited 25 distinct diffraction peaks, with the most intense reflections at 26.201° ($d = 3.398 \text{ \AA}$), 20.312° ($d = 4.369 \text{ \AA}$), and 36.148° ($d = 2.483 \text{ \AA}$), which correspond to the monoclinic tenorite phase (JCPDS No. 05-0661). The narrow and sharp peaks indicated a highly crystalline structure. The nanoscaffold XRD pattern showed 14 peaks dominated by broad signals at 21.199° ($d = 4.188 \text{ \AA}$) and 30.844° ($d = 2.897 \text{ \AA}$), characteristic of a semi-crystalline polymer network, calculated to contain 15.9% crystalline and 84.1% amorphous content. Peak broadening and increased full-width at half maximum (FWHM) suggested reduced orderliness due to CuO NP dispersion within the polymer. The absence of overlapping peaks confirmed the purity and structural stability of both the CuO NPs and their composite scaffolds [52–56].

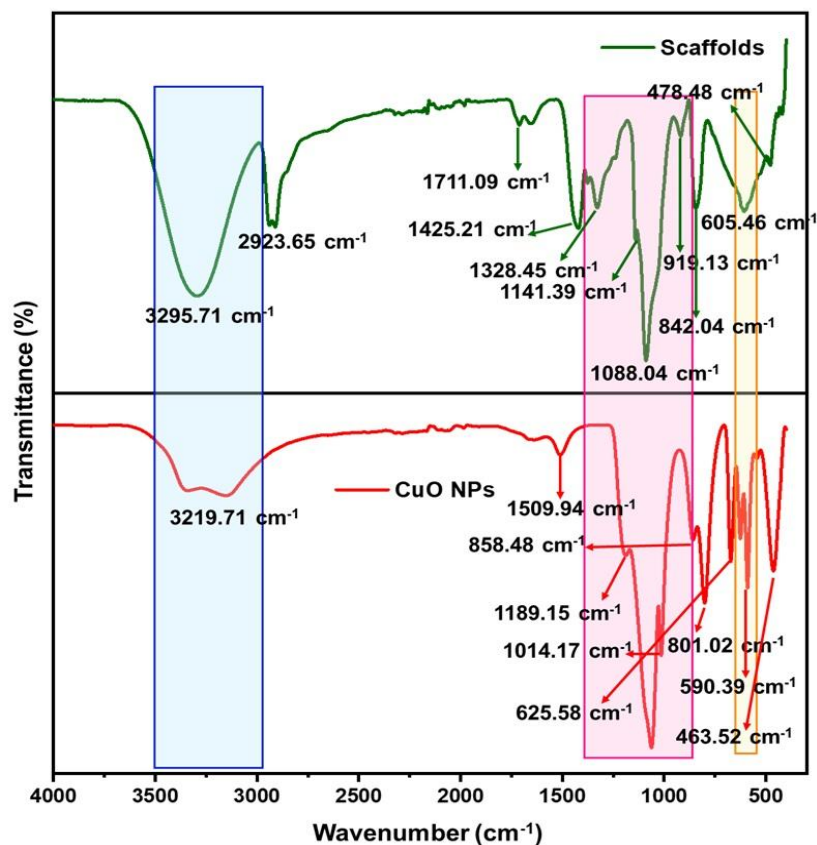


Figure 2. FTIR analysis of CuO NPs and starch/PVA/CuONPs nanoscaffolds

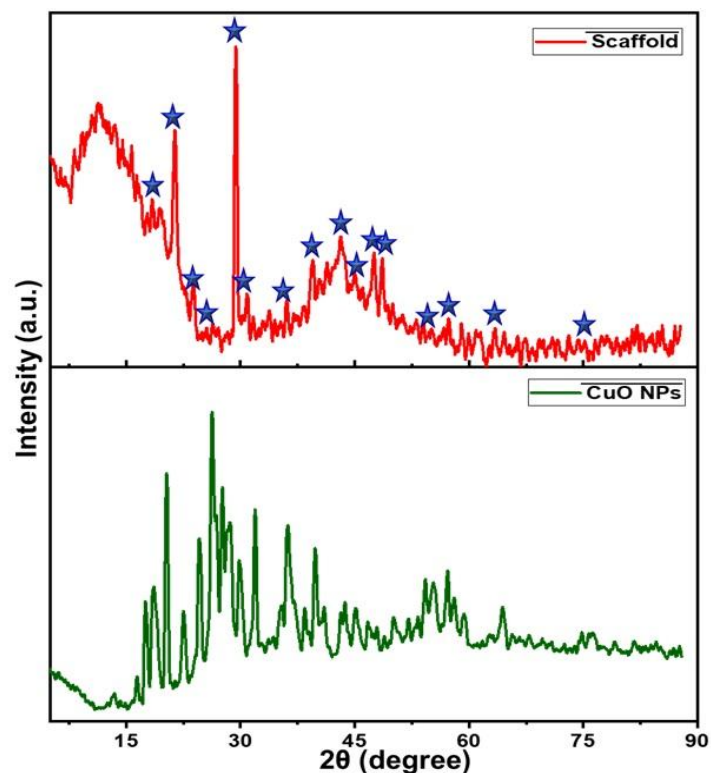


Figure 3. XRD analysis of CuO NPs and starch/PVA/CuONPs nanoscaffolds

3.4. SEM analysis

SEM images (Figure 4) collected via a JEOL JSM-IT800 NANO SEM revealed the morphology of CuO NPs and electrospun nanofibrous scaffolds. The CuO NPs appeared predominantly spherical to slightly irregular, with particle sizes ranging from 50 to 200 nm. Mild agglomeration was visible, attributed to the high surface energy of the nanoparticles, yet individual particles remained identifiable. The nanoscaffolds exhibited a highly porous, interconnected fibrous network with fiber diameters between 70 and 90 nm. The fibers were mostly smooth, with occasional bead-like structures indicating

well-optimized electrospinning parameters. Bright spots seen on the fiber surfaces were identified as embedded CuO NPs, confirming their uniform distribution within the scaffold matrix. This hierarchical porous architecture combined with well-dispersed nanoparticles suggests the scaffolds' promising suitability for biomedical applications such as tissue engineering and wound repair, with minimized nanoparticle clustering [57].

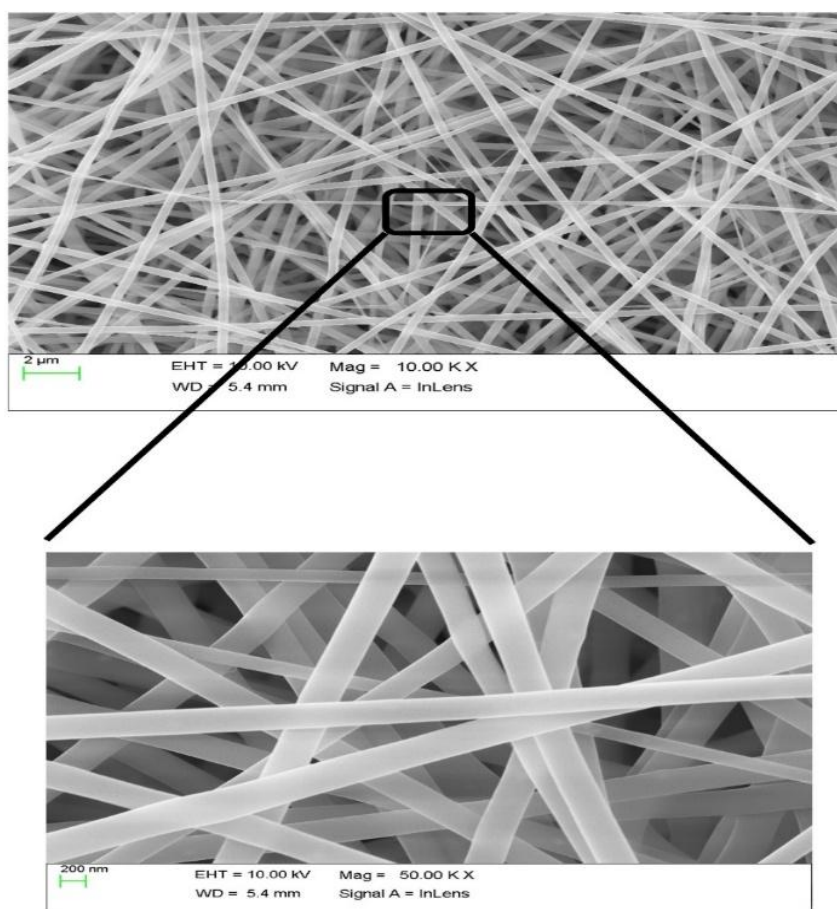


Figure 4. SEM analysis of starch/PVA/CuONPs nanoscaffolds

3.5. TGA analysis

TGA of the nanoscaffolds (Figure 5) was performed using a PerkinElmer TGA 8000 system. A 1.012 mg sample was heated from room temperature up to 600°C under nitrogen flow at a heating rate of 15°C/min. The thermogram showed a multi-stage degradation profile. An initial weight loss of 3.581% below 100°C was attributed to the evaporation of moisture and solvents. The primary thermal degradation occurred at 336.92°C, corresponding to the breakdown of the polymer matrix components such as starch or PVA. Complete decomposition was observed by 400.84°C, with a residual mass of 31.102%, attributed to the thermally stable CuO NPs. The relatively high decomposition temperature and significant residue indicate enhanced thermal stability of the composite nanoscaffold, suggesting its suitability for applications requiring thermal resistance. These findings demonstrate the composite's structural robustness and strong nanoparticle-polymer integration [58].

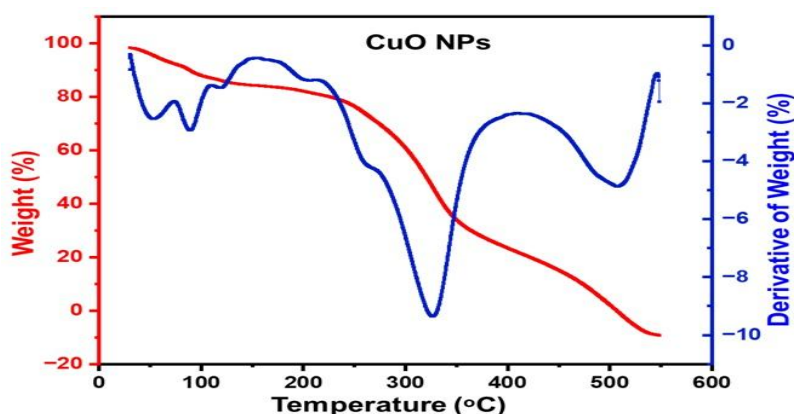


Figure 5. TGA analysis of starch/PVA/CuONPs nanoscaffolds

3.6. DLS and zeta potential

DLS and zeta potential measurements were conducted using a Malvern Zetasizer Ultra to assess the hydrodynamic size and surface charge of the CuO NPs. The DLS data revealed an average hydrodynamic diameter (Z-average) of 79.8 nm

(Figure 6) with a polydispersity index (PDI) of 0.475, indicating moderate particle size distribution. Zeta potential analysis (Figure 7) showed an average surface charge of +14.03 mV, with two main peaks at +10.94 mV and +28.06 mV. The positive charge likely originates from organic capping agents remaining from the green synthesis process. The nanoparticle suspension exhibited conductivity of 0.1179 mS/cm and a quality factor of 2.084, indicative of reasonable colloidal stability. Although some larger aggregates were detected, the CuO NPs demonstrated satisfactory dispersibility and surface charge stability, which are essential properties for their effective application in biomedical and environmental fields. These physical parameters provide valuable insights into nanoparticle behavior in suspension [59].

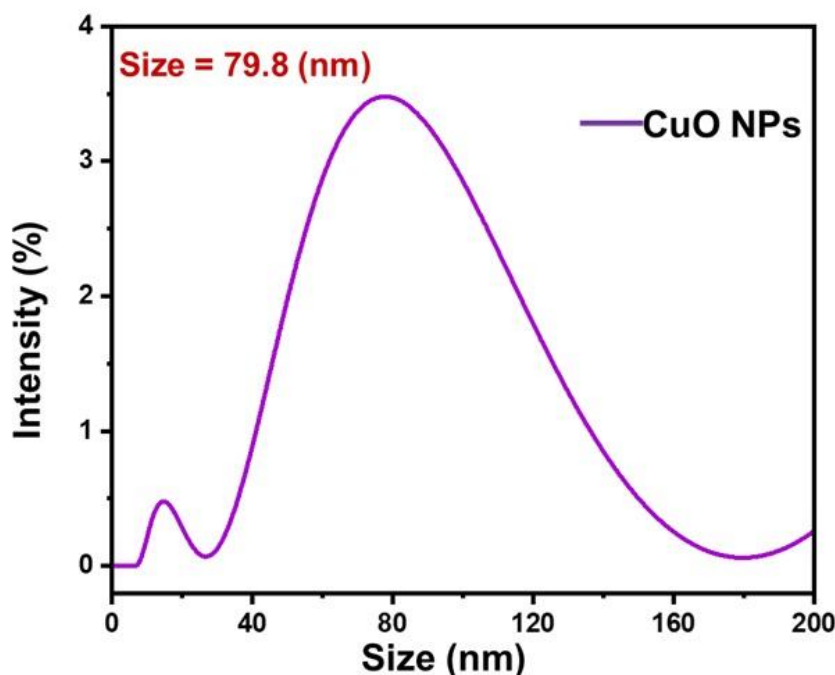


Figure 6. Particle size analysis of CuO NPs

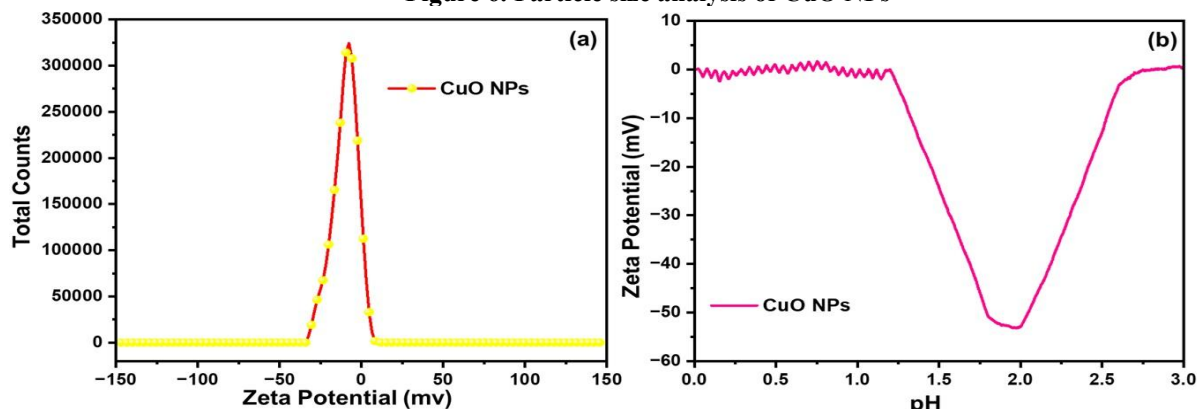


Figure 7. Zeta potential analysis of CuO NPs

3.7. Wound healing (scratch) assay

The wound healing (scratch) assay demonstrated significant variations in the migratory behavior of HaCaT keratinocyte cells after 48 hours of treatment with algal extract, CuO NPs, and starch/PVA/CuO-NPs nanoscaffolds. At the lowest concentration (6.25 $\mu\text{g/mL}$), the algal extract exhibited a wound closure rate of 36.517%, while CuO NPs and nanoscaffolds showed higher rates of 44.517% and 51.517%, respectively. This indicates that the nanoscaffolds were the most effective at promoting cell migration at this concentration, followed by CuO NPs and then the algal extract. As the concentration increased to 12.5 $\mu\text{g/mL}$, the wound closure rates further improved. The algal extract achieved 43.517% closure, CuO NPs reached 50.517%, and the nanoscaffolds showed the highest efficacy at 66.517%. This trend continued at 25 $\mu\text{g/mL}$, where the algal extract, CuO NPs, and nanoscaffolds resulted in 54.517%, 66.517%, and 77.517% wound closure, respectively. The data clearly highlights the superior performance of the nanoscaffolds in enhancing cell migration compared to the other treatments.

At higher concentrations (50 and 100 $\mu\text{g/mL}$), the differences in efficacy became even more pronounced. The algal extract yielded 64.517% and 73.517% wound closure, while CuO NPs achieved 68.517% and 87.517%. Notably, the nanoscaffolds outperformed both, with closure rates of 83.517% and 99.517% at these concentrations. The near-complete wound closure observed with the nanoscaffolds at 100 $\mu\text{g/mL}$ suggests their exceptional potential in accelerating wound healing.

The starch/PVA/CuO-NPs nanoscaffolds consistently exhibited the highest wound healing activity across all tested concentrations, followed by CuO NPs and then the algal extract. These results underscore the promising role of

nanoscaffolds in promoting keratinocyte migration and wound repair, making them a strong candidate for further development in wound healing applications [60].

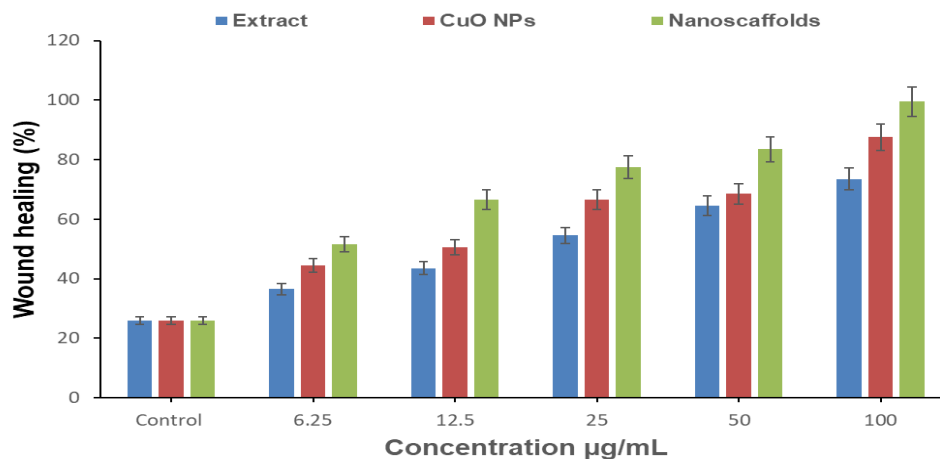


Figure 8. Wound healing potential of algal extract, CuO NPs and starch/PVA/CuO-NPs nanoscaffolds

DISCUSSION

The UV–Visible spectroscopic analysis provided clear evidence of the successful biosynthesis of CuO NPs (NPs) from the *Ectocarpales* algal extract. The broad absorption peak around 300 nm in the algal extract corresponds well with the characteristic electronic transitions of phenolic compounds, flavonoids, and chlorophyll derivatives, which are known to play key roles as natural reducing and stabilizing agents in nanoparticle synthesis. This absorption pattern indicates the presence of various bioactive molecules capable of facilitating the reduction of copper ions and subsequent nanoparticle formation. In contrast, the distinct sharp absorption edge at 200 nm observed for CuO NPs is typical of semiconductor materials, reflecting their bandgap energy and unique optical properties. This difference between the extract and nanoparticles confirms not only the formation of CuO NPs but also the alteration in electronic structure due to the inorganic nature of copper oxide, distinguishing them clearly from the organic matrix of the extract [61].

FT-IR spectroscopy further corroborated the successful synthesis and incorporation of CuO NPs within the nanoscaffold matrix. The CuO NPs exhibited characteristic peaks such as the Cu–O stretching vibration near 860 cm^{-1} , a definitive marker for copper oxide presence. The observed bands related to O–H and C=O groups suggest residual organic moieties from the algal extract capping the nanoparticles, which is typical in green synthesis methods. The nanoscaffold spectrum showed broader and more complex bands, indicating the integration of the polymeric matrix—likely starch and PVA—with the embedded nanoparticles. The presence of functional groups such as O–H/N–H stretching and C=O stretching highlights the polymeric nature, while additional bands indicative of glycosidic bonds and possible interactions between the polymer and CuO confirm a stable composite formation. Such chemical interactions are essential for the physical integrity and functional properties of the nanoscaffold, ensuring effective nanoparticle immobilization and sustained bioactivity [62–65].

XRD analysis revealed that the CuO NPs possess a highly crystalline monoclinic tenorite structure, with well-defined sharp peaks that confirm high crystallinity and purity. This structural confirmation is critical since the crystallinity of metal oxide nanoparticles directly impacts their physicochemical and biological activities. When embedded within the nanoscaffold, however, the diffraction pattern showed broader peaks, indicating a semi-crystalline polymer network with a large amorphous fraction. This peak broadening and reduced crystallinity are expected outcomes when rigid nanoparticles are dispersed within a flexible polymer matrix. Importantly, the absence of overlapping or impurity peaks affirms that the nanocomposite formation did not compromise the individual components' structural integrity. The reduced crystallinity in the composite likely enhances flexibility and mechanical resilience, beneficial for biomedical scaffold applications where elasticity and structural support are required [66].

Morphological examination via SEM provided insight into the physical architecture and distribution of the nanoparticles and polymer fibers. The CuO NPs exhibited predominantly spherical to slightly irregular shapes with sizes consistent with nanoscale dimensions. Although mild agglomeration was noted, it did not appear severe enough to affect particle individuality, a common challenge due to high surface energy in nanoparticles. The nanoscaffold morphology was characterized by a highly porous fibrous network with uniform fiber diameters, indicating optimized electrospinning parameters. The visible bright spots on the fibers—attributed to embedded CuO NPs—suggest effective nanoparticle dispersion and immobilization within the scaffold. This homogeneous distribution is crucial for ensuring consistent biological activity and avoiding localized nanoparticle clusters that could lead to cytotoxicity or uneven scaffold properties. The fibrous porous architecture is advantageous for tissue engineering, as it mimics the ECM and allows nutrient diffusion and cell infiltration, supporting wound healing and regeneration [67, 68].

TGA confirmed the enhanced thermal stability of the nanoscaffold composite. The initial weight loss corresponds to the evaporation of moisture and residual solvents, a typical phenomenon in polymeric materials. The primary degradation temperature near 337°C aligns with the decomposition of organic polymer components such as starch and PVA. Notably, the residual mass of over 31% at high temperature is indicative of the robust presence of thermally stable CuO NPs. This improved thermal stability suggests strong interaction between the nanoparticles and the polymer matrix, which can enhance the composite's durability under physiological or sterilization conditions. Such thermal robustness is an important consideration for biomedical materials, as it ensures scaffold integrity during storage and application [69].

DLS and zeta potential measurements revealed that the CuO NPs have an average hydrodynamic size around 80 nm, which is consistent with SEM findings and suitable for biomedical applications requiring nanoscale particles. The moderate polydispersity index indicates a reasonable size distribution, though some aggregation may exist. The positive zeta potential values suggest that the nanoparticles carry a surface charge likely due to organic capping agents from the algal extract, which contributes to colloidal stability by electrostatic repulsion. This surface charge is critical in biomedical contexts, as it influences cellular uptake, interaction with biomolecules, and dispersion stability in physiological fluids. The moderate conductivity and quality factor further support the colloidal stability and suitability of these nanoparticles for suspension-based applications [70].

The wound healing scratch assay results demonstrated the practical biomedical potential of the synthesized nanoscaffolds. The superior wound closure rates observed with starch/PVA/CuO-NPs nanoscaffolds across all concentrations compared to both the pure CuO NPs and the algal extract alone highlight the synergistic effect of combining nanoparticles with a polymeric scaffold. The nanoscaffolds' porous, bioactive architecture likely promotes keratinocyte migration more effectively, accelerating the wound closure process. This enhancement can be attributed to the controlled release of CuO NPs and bioactive compounds from the scaffold, which may stimulate cellular proliferation and migration, reduce oxidative stress, and provide antimicrobial effects. The nearly complete wound closure at the highest concentration underscores the scaffold's potential as an effective wound healing material, offering improved efficacy over nanoparticle suspensions or crude extracts. These findings support further development and optimization of such nanocomposites for regenerative medicine and tissue engineering applications [71].

CONCLUSION

This study successfully demonstrated the green synthesis of CuO NPs using *Ectocarpales* algal extract and their incorporation into starch/PVA electrospun nanoscaffolds for enhanced wound healing. Comprehensive characterization confirmed the formation of monoclinic-phase CuO NPs with high crystallinity, uniform dispersion within nanofibers, and improved thermal stability. The nanoscaffolds exhibited a porous, nanofibrous structure ideal for cell migration, while FT-IR and XRD analyses validated successful nanoparticle integration. In vitro wound healing assays revealed that the starch/PVA/CuO-NP nanoscaffolds significantly accelerated HaCaT keratinocyte migration, achieving near-complete wound closure (99.517%) at 100 µg/mL—outperforming both pure CuO NPs (87.517%) and algal extract (73.517%). This superior efficacy can be attributed to the synergistic effects of the nanofibrous scaffold's biomimetic architecture and the bioactive CuO NPs, which collectively promote cellular proliferation and tissue regeneration. These findings highlight the potential of algae-mediated CuO NPs and their polymer nanocomposites as advanced wound dressings. Future studies should focus on in vivo validation and mechanistic insights into their regenerative properties, paving the way for clinical translation in chronic wound management.

Ethical Declaration: Not applicable for this study.

Funding: Not available for this study.

Conflicts of Interest: The authors declare no conflicts of interest.

Data Availability Statement: The full dataset of physiochemical characterization associated with this work is published in Mendeley Data [Dataset] Structural and functional profiling of starch-polymer nanoscaffolds enhanced with *Ectocarpales*-derived biogenic copper oxide nanoparticles (DOI: 10.17632/m7jzmb7mr9.1). **Disclosure:** The material characterization data and figures (e.g., UV, SEM, FTIR, XRD, TGA, Zeta Potential and particle sizer) presented here were generated from a common dataset and are being reused across multiple related studies on nanomaterials. All biological analyses and conclusions are original to each manuscript.

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